

FIG. 1  
CONVENTIONAL ART

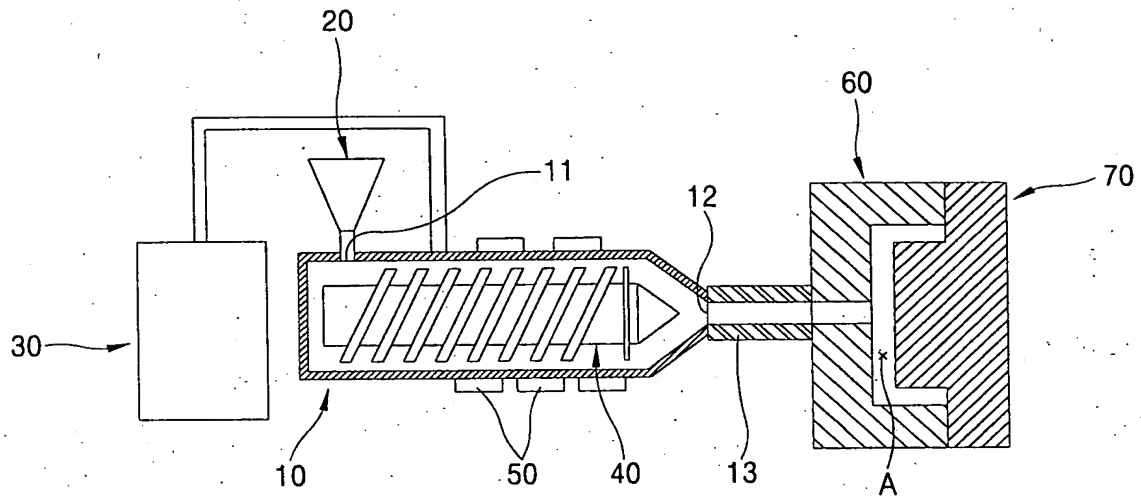


FIG. 2  
CONVENTIONAL ART

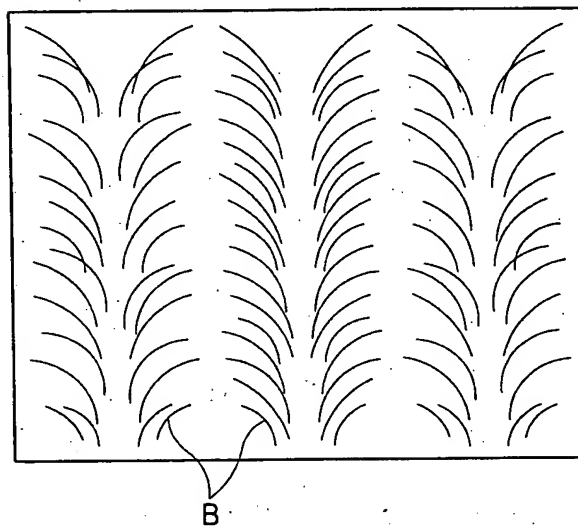


FIG. 3  
CONVENTIONAL ART

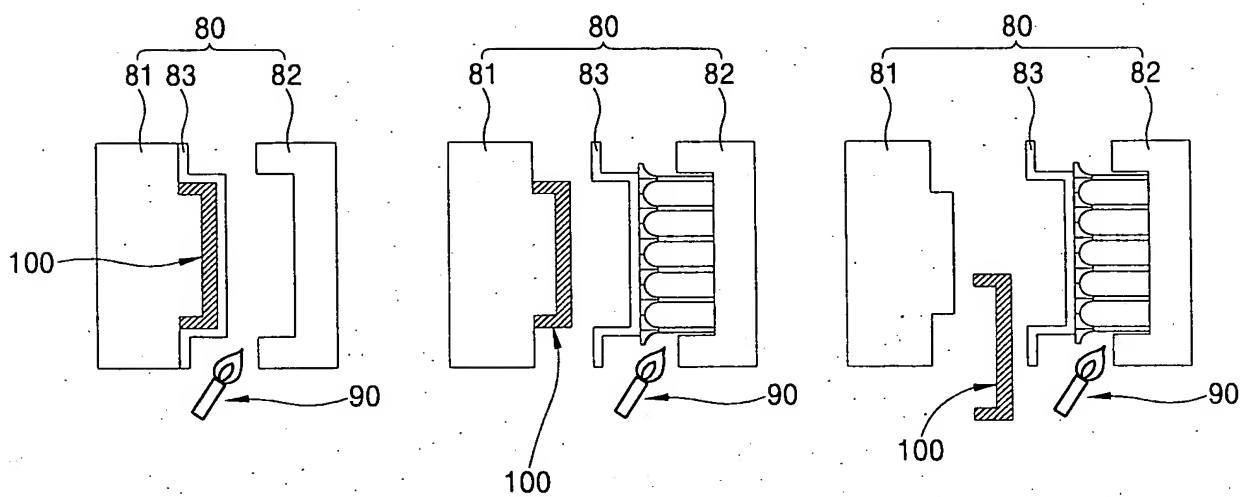


FIG. 4

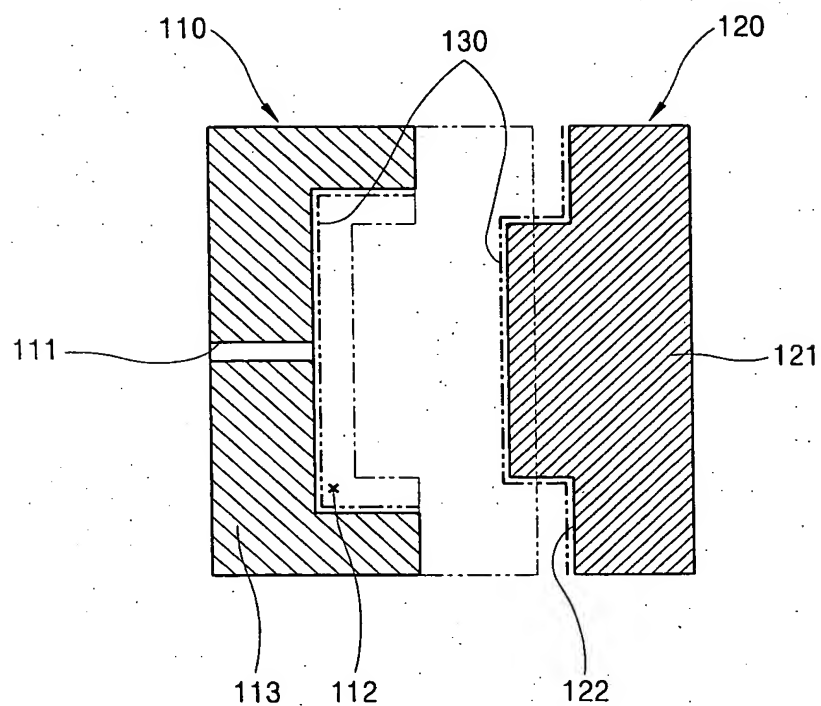


FIG. 5

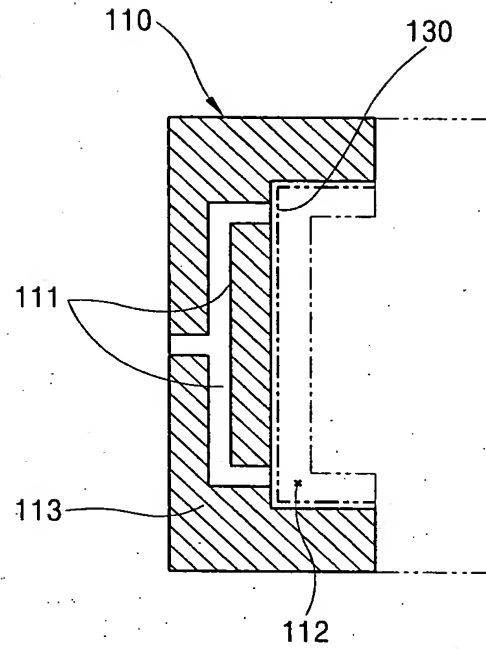


FIG. 6

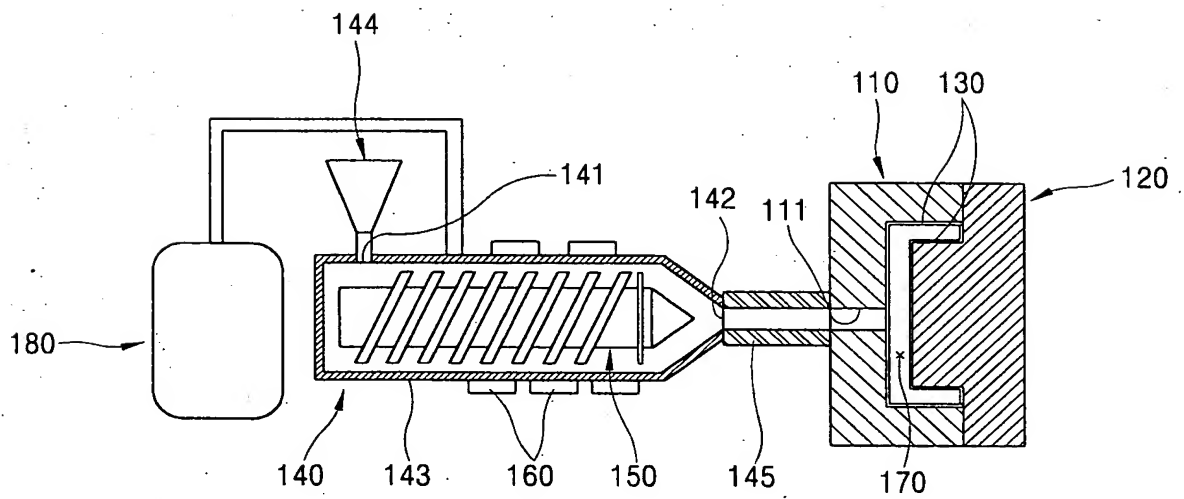


FIG. 7

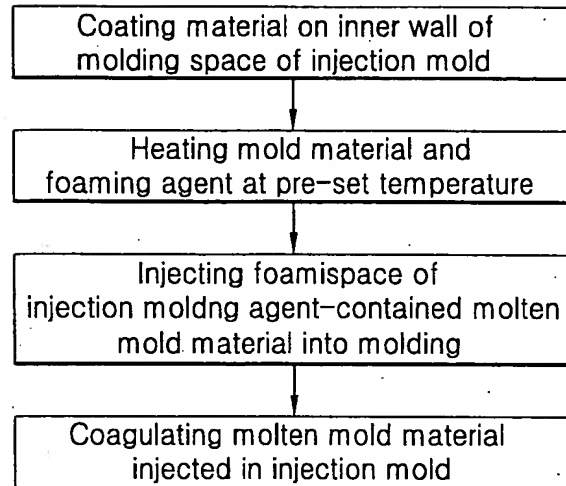


FIG. 8

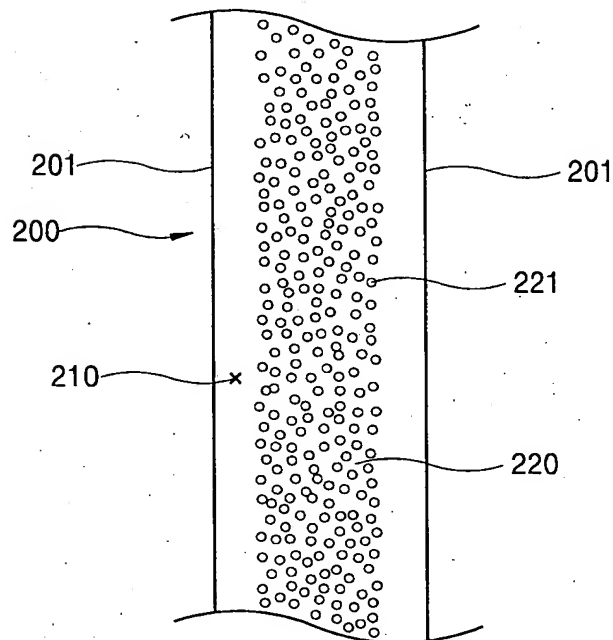


FIG. 9

Test sample	Gossiness(60 C°degree)
Plastic product made from general injection	35.7
Plastic product made from non-coating mold foaming injection (15% weight reduced)	9.05
Plastic product made from coating mold forming injection (15% weight reduced)	42.6